

~~76.~~ (Newly Added) A method of producing printed media, comprising the steps of:
providing a single-sheet construction printable sheet;

D forming a plurality of ^{weakened} separation lines on the single-sheet construction printable sheet to divide the single-sheet construction printable sheet into a plurality of connected sheet portions, said forming step including forming at least some of the separation lines as substantial-cut lines in the single-sheet construction printable sheet, the substantial-cut lines extending through a substantial portion of a thickness of the single-sheet construction printable sheet and thereby forming thin uncut intact sheet portions;

after said forming step, passing the single-sheet construction printable sheet through a printer or copier and thereby printing indicia on the sheet portions; and

after said printing, separating the sheet portions along the separation lines to form a plurality of individual printed media;

C wherein the thin uncut intact sheet portions collectively comprise the sole means for keeping the sheet portions together during said passing step and thereby maintain the integrity of the single-sheet construction printable sheet until said separating step.

~~77.~~ (Newly Added) The method of ~~claim 76~~ wherein said forming step includes the separation lines comprising ~~weakened~~ separation lines.

D ~~78.~~ (Newly Added) The method of ~~claim 77~~ wherein at least some of the weakened separation lines comprise through-cut lines.

~~79.~~ (Newly Added) The method of ~~claim 78~~ wherein the substantial-cut lines extend between approximately 70 and 98 percent the way through the single-sheet construction printable sheet.

~~80.~~ (Newly Added) The method of ~~claim 79~~ wherein the substantial-cut lines extend approximately 90 percent the way through the single-sheet construction printable sheet.

5/ 81. (Newly Added) The method of claim ~~76~~ wherein the substantial-cut lines extend approximately 93 and 95 percent the way through the single-sheet construction printable sheet.

6/ 82. (Newly Added) The method of claim ~~76~~ wherein the individual printed media comprise printed rectangular business cards.

7/ 83. (Newly Added) The method of claim ~~76~~ wherein the substantial-cut lines include first and second substantial-cut lines extending the length or width of the single-sheet construction printable sheet.

8/ 84. (Newly Added) The method of claim ~~83~~ wherein the plurality of separation lines include parallel and spaced weakened separation lines extending perpendicular to and between the first and second substantial-cut lines.

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cut
9/ 85. (Newly Added) The method of claim ~~84~~ wherein the weakened separation lines comprise through-cut lines.

10/ 86. (Newly Added) The method of claim ~~84~~ wherein the first and second substantial-cut lines and the weakened separation lines define a column or row of the sheet portions.

11/ 87. (Newly Added) The method of claim ~~86~~ wherein end portions of the column or row define waste paper portions.

12/ 88. (Newly Added) The method of claim ~~86~~ wherein the column or row comprises a column of the sheet portions.

13/ 89. (Newly Added) The method of claim ~~86~~ wherein the column or row defines a first column, the substantial-cut lines further include third and fourth substantial-cut lines parallel to the first and second substantial-cut lines, and the plurality of separation lines further include

additional parallel and spaced weakened separation lines extending perpendicular to and between the third and fourth substantial-cut lines.

~~14~~
90. (Newly Added) The method of claim ~~89~~¹³ wherein the third and fourth substantial-cut lines and the additional weakened separation lines define a second column of the sheet portions parallel to the first column.

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91. (Newly Added) The method of claim ~~90~~¹⁴ wherein the first and second columns are spaced apart on the single-sheet construction printable sheet so as to define a waste paper strip therebetween.

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92 (Newly Added) The method of claim ~~90~~¹⁴ wherein the additional weakened separation lines comprise through-cut lines.

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93. (Newly Added) The method of claim ~~76~~¹ wherein the single-sheet construction printable sheet comprises 10 mil thick cardstock.

~~18~~
94. (Newly Added) The method of claim ~~76~~¹ wherein the single-sheet construction printable sheet comprises an approximately 8-12 mil thick media sheet.

~~19~~
95. (Newly Added) The method of claim ~~76~~¹ wherein said forming step includes forming the substantial-cut lines in a laser scoring process.

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96. (Newly Added) The method of claim ~~76~~¹ wherein said forming step includes forming the substantial-cut lines in a trimming wheel, die cutting, chemical etching or acid etching process.

~~21~~
97. (Newly Added) The method of claim ~~76~~¹ wherein the printer or copier is an ink jet printer.